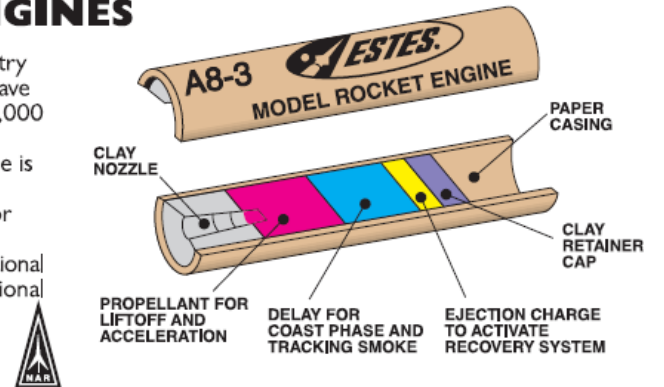


# ESTES MODEL ROCKET ENGINES

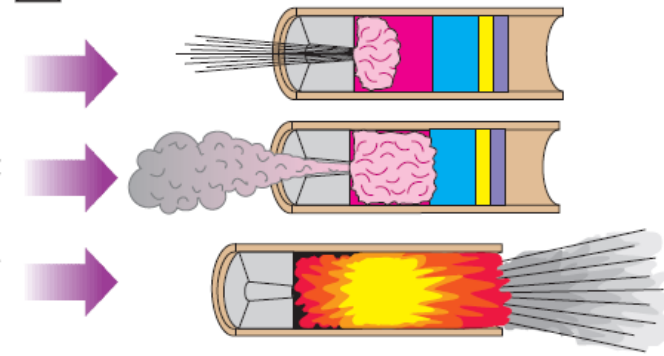
The famous model rocket engines that made model rocketry the great activity it is today. Estes model rocket engines have been proven consistent and reliable in more than 315,000,000 launches.

- The concept of a factory assembled model rocket engine is the foundation of this scientific and educational activity!
- 3% of all Estes engines are static-tested at the factory for reliability and adherence to performance specifications.
- All engines comply with the code requirements of the National Fire Protection Association and are certified by the National Association of Rocketry.



## HOW DOES A MODEL ROCKET ENGINE WORK?

1. When engine is ignited, it produces thrust and boosts rocket into sky.
2. After propellant is used up, delay is activated, producing tracking smoke and allowing rocket to coast.
3. After delay, ejection charge is activated, deploying recovery system.



## WHAT SIZES ARE AVAILABLE?

Estes engines are available in a wide variety of sizes and power levels:

TYPE	TOTAL IMPULSE	ENGINE TYPES
1/4A	0.313 - 0.625	Mini
1/2A	0.626 - 1.25	Standard, Mini
A	1.26 - 2.50	Standard, Mini
B	2.51 - 5.00	Standard
C6	5.01 - 10.00	Standard
C11	5.01 - 10.00	"D" Size
D	10.01 - 20.00	"D" Size
E	20.01 - 30.00	"E" Size

## WHAT DO THE DIFFERENT COLOR ENGINES MEAN?

Each type of engine is printed in a different color:

- Single Stage - Green**
- Upper Stage - Purple** (Upper stage engines can be used as single stage engines in lightweight rockets.)
- Booster - Red** (Booster engines contain no delay or ejection charge.)
- Plugged - Blue** (Plugged engines are used for R/C gliders and contain no delay or ejection charge.)

Each engine has a letter-number-number code. (e.g., B6-4)

Letter: B  
Number: 6  
Number: 4



### B = TOTAL IMPULSE

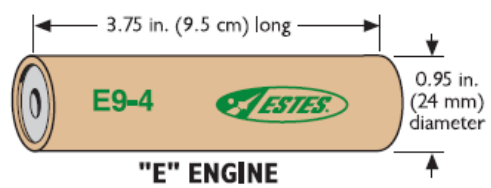
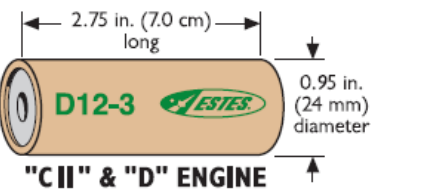
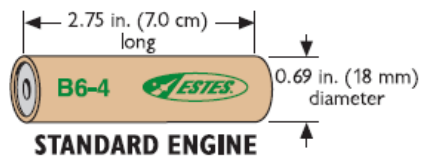
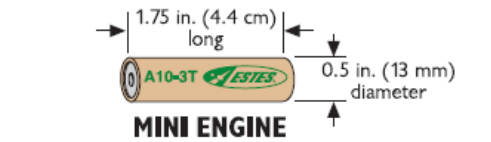
This letter is the total power (in Newton-seconds) produced by the engine. Each succeeding letter has up to twice the total power as the previous letter. (Example: "B" engines have up to twice the power of "A" engines, which results in approximately twice the altitude the rocket will reach.)

### 6 = AVERAGE THRUST

This number shows the engine's average push or how fast the engine powers the rocket to go. The higher the number, the faster the speed. It is measured in Newtons (4.45 Newtons = 1 lb.).

### 4 = TIME DELAY

This number gives you the time delay in seconds between the end of the thrust phase and ignition of the ejection charge. Engine types ending in "0" have no time delay or ejection and are used for booster stages and special purposes only. Engines ending in "P" have no time delay or ejection charge and the forward end is "Plugged".



# ENGINE CHART

- Delays have a tolerance of plus or minus 10% or 1 second, whichever is greater.
- All Estes engines come complete with igniters and patented igniter plugs (Pat. No. 5,410,966 and 5,509,354). The Estes Igniter Plug makes engine ignition extremely reliable.
- Do not fly a rocket/engine combination whose liftoff weight exceeds the recommended maximum liftoff weight.

Prod. No.	Engine Type	Total Impulse	Time Delay		Max. Lift Wt.		Max. Thrust		Thrust Duration	Initial Weight		Propellant Weight		Retail /Pkg*
		N-sec	Sec.	Oz.	g	Newtons	Lbs.	Sec.	Oz.	g	Oz.	g	\$	
<b>SINGLE STAGE ENGINES (GREEN LABEL)</b>														
1502	1/4A3-3T	0.625	3	1.0	28	4.9	1.1	0.25	0.20	5.6	0.03	0.85	\$7.85	
1503	1/2A3-2T	1.25	2	2.0	57	8.3	1.9	0.3	0.20	5.6	0.06	1.75	\$7.85	
1507	A3-4T	2.50	4	2.0	57	6.8	1.5	0.6	0.27	7.6	0.12	3.50	\$7.85	
1511	A10-3T	2.50	3	3.0	85	13.0	2.9	0.8	0.28	7.9	0.13	3.78	\$7.85	
1593	1/2A6-2	1.25	2	2.0	57	8.9	2.0	0.3	0.53	15.0	0.06	1.56	\$7.85	
1598	A8-3	2.50	3	3.0	85	10.7	2.4	0.5	0.57	16.2	0.11	3.12	\$7.85	
1601	B4-2	5.00	2	4.0	113	13.2	3.0	1.1	0.70	19.8	0.29	8.33	\$8.15	
1602	B4-4	5.00	4	3.5	99	13.2	3.0	1.1	0.74	21.0	0.29	8.33	\$8.15	
1605	B6-2	5.00	2	4.5	127	12.1	2.7	0.8	0.68	19.3	0.22	6.24	\$8.15	
1606	B6-4	5.00	4	4.0	113	12.1	2.7	0.8	0.71	20.1	0.22	6.24	\$8.15	
1613	C6-3	10.00	3	4.0	113	15.3	3.4	1.6	0.88	24.9	0.44	12.48	\$9.15	
1614	C6-5	10.00	5	4.0	113	15.3	3.4	1.6	0.91	25.8	0.44	12.48	\$9.15	
1622	C11-3	10.00	3	6.0	170	22.1	4.9	0.8	1.14	32.2	0.39	11.00	\$11.19	
1666	D12-3	20.00	3	14.0	396	32.9	7.4	1.6	1.49	42.2	0.88	24.93	\$13.25	
1667	D12-5	20.00	5	10.0	283	32.9	7.4	1.6	1.52	43.1	0.88	24.93	\$13.25	
1673	E9-4	30.00	4	15.0	425	25.0	5.6	2.8	2.00	56.7	1.27	35.80	\$18.89	
1674	E9-6	30.00	6	12.0	340	25.0	5.6	2.8	2.00	56.7	1.27	35.80	\$18.89	
<b>UPPER STAGE ENGINES (PURPLE LABEL)</b>														
1504	1/2A3-4T	1.25	4	1.0	28	8.3	1.9	0.3	0.21	6.0	0.06	1.75	\$7.85	
1599	A8-5	2.50	5	2.0	57	13.3	3.0	0.5	0.62	17.6	0.11	3.12	\$7.85	
1607	B6-6	5.00	6	2.5	71	12.1	2.7	0.8	0.78	22.1	0.22	6.24	\$8.15	
1615	C6-7	10.00	7	2.5	71	15.3	3.4	1.6	0.95	26.9	0.44	12.48	\$9.15	
1668	D12-7	20.00	7	8.0	226	32.9	7.4	1.6	1.55	44.0	0.88	24.93	\$13.25	
1675	E9-8	30.00	8	10.0	283	25.0	5.6	2.8	2.00	56.7	1.2	35.80	\$18.89	
<b>BOOSTER STAGE ENGINES (RED LABEL)</b>														
1608	B6-0	5.00	None	4.0	113	12.1	2.7	0.8	0.58	16.4	0.22	6.24	\$8.69	
1616	C6-0	10.00	None	4.0	113	15.3	3.4	1.6	0.80	22.7	0.44	12.48	\$9.15	
1665	D12-0	20.00	None	14.0	396	32.9	7.4	1.6	1.44	40.9	0.88	24.93	\$13.25	
<b>PLUGGED ENGINES - FOR USE WITH ROCKET POWERED RACERS &amp; R/C ROCKET GLIDERS (BLUE LABEL)</b>														
1505	A10-PT	2.50	None	3.0	85	13.0	2.9	0.8	0.26	7.4	0.13	3.78	\$7.85	
1669	D11-P	20.00	None	16.0	453	27.6	6.2	1.8	1.55	44.0	0.88	24.93	\$13.25	

The data listed above is from randomly chosen production samples.  
NOTE: The "T" designates a mini engine.

\* There are 4 mini engines per package. All other engines are 3 per package.